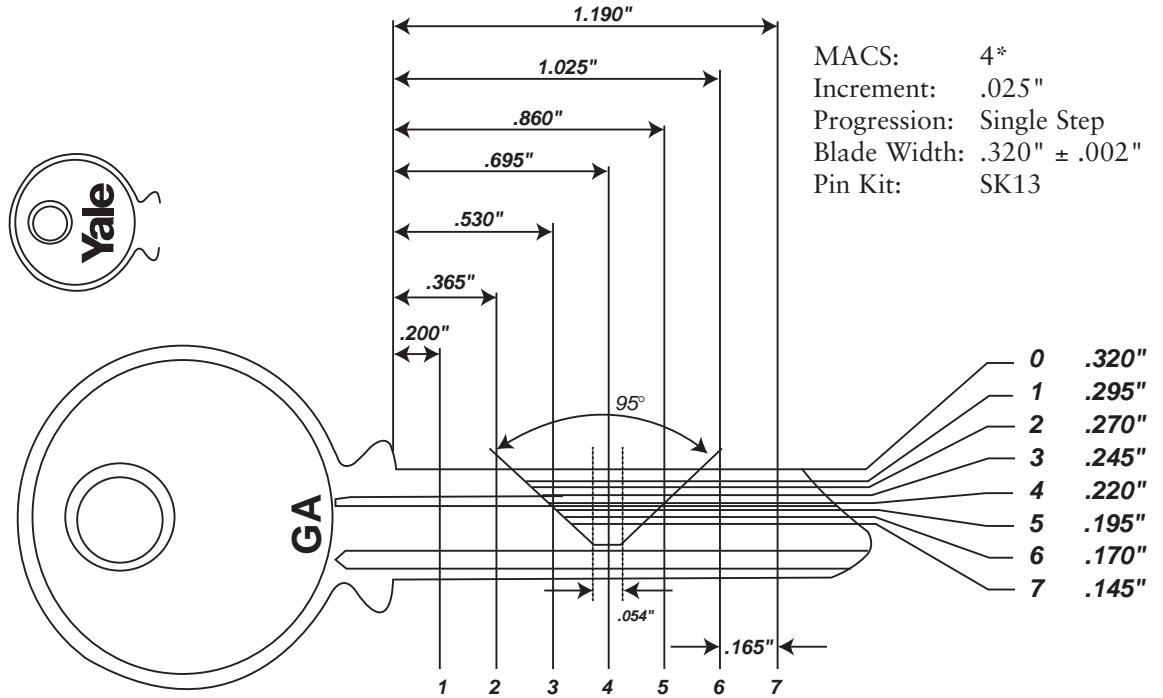
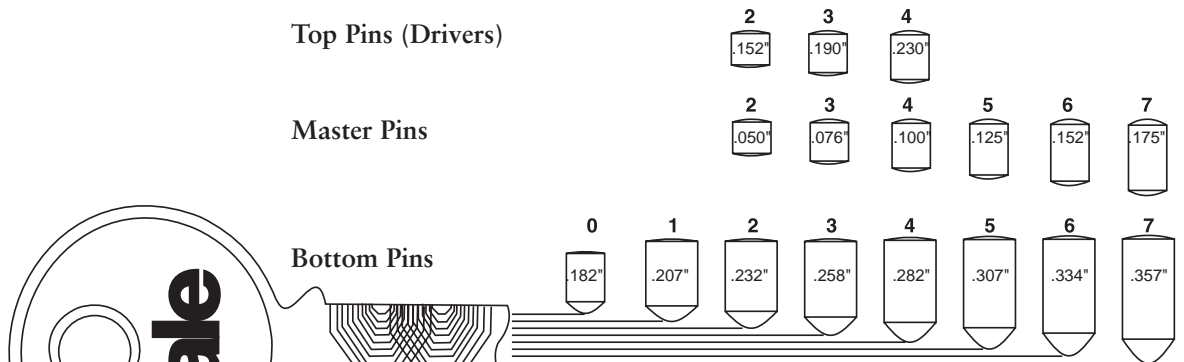




Yale® Key and Pin Specifications (.025")



Cuts are read and written BOW to TIP.



*MACS (Maximum Adjacent Cut Specification): the maximum allowable difference between cut depths.

Note: Illustrations are not drawn to actual size.

Possible Cuts	MACS (Violation With)
0	5, 6, 7
1	6, 7
2	7
3	None
4	None
5	0
6	0, 1
7	0, 1, 2



Pinning Formula

Top Pin =
Based on Plug Total
(See Chart)

Master Pin =
Deep Minus the Shallowest
Operating Cut

Bottom Pin =
Shallowest Operating Cut



Plug Total=
Bottom Pin + Master Pin

.025" Top Pin (Driver Chart)

Plug Total=	Use Top Pin:
0 } 1 } 2 }	4(.230")
3 } 4 } 5 }	3(.190")
6 } 7 }	2(.152")

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 47203-W-10/02N